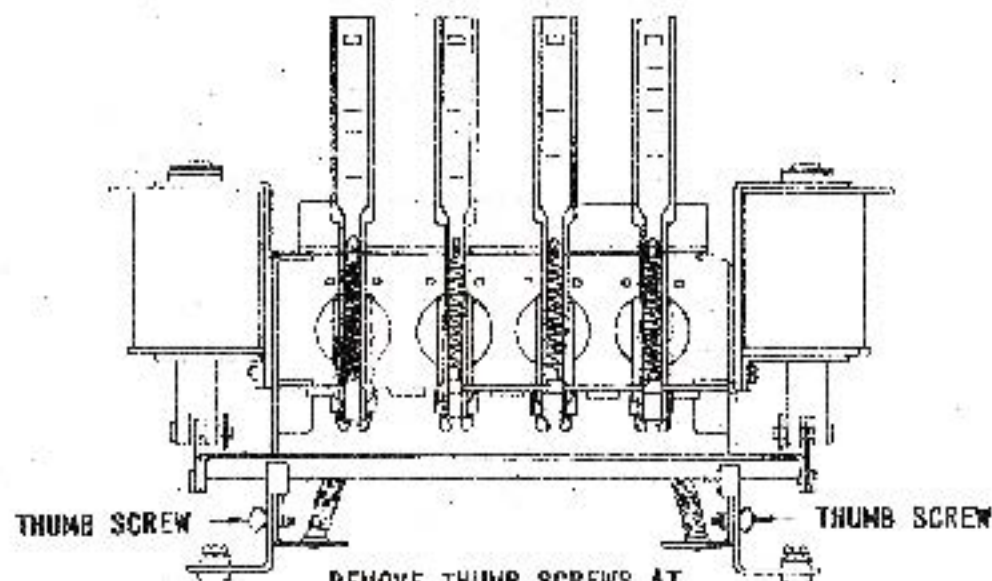
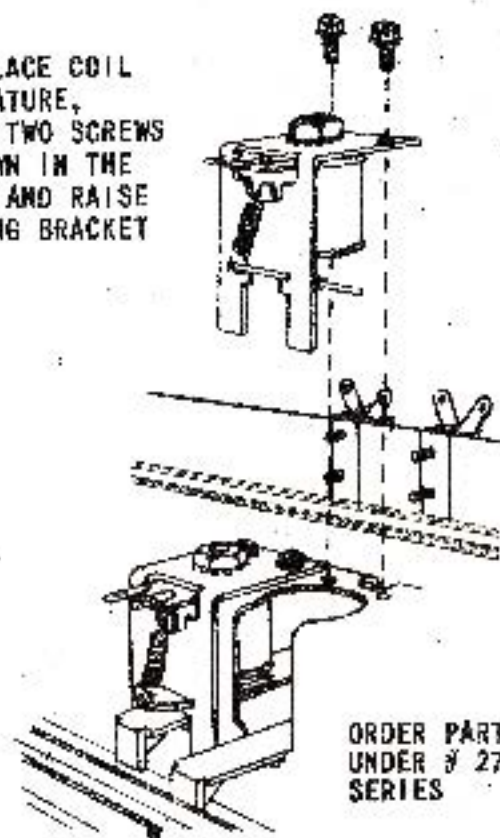




REMOVE THUMB SCREWS AT
EACH END OF RELAY BANK
TO HINGE DOWN FOR SERV-
ICING.

TO REPLACE COIL
OR ARMATURE,
REMOVE TWO SCREWS
AS SHOWN IN THE
SKETCH AND RAISE
MOUNTING BRACKET
UP.



ORDER PARTS
UNDER Y 271
SERIES