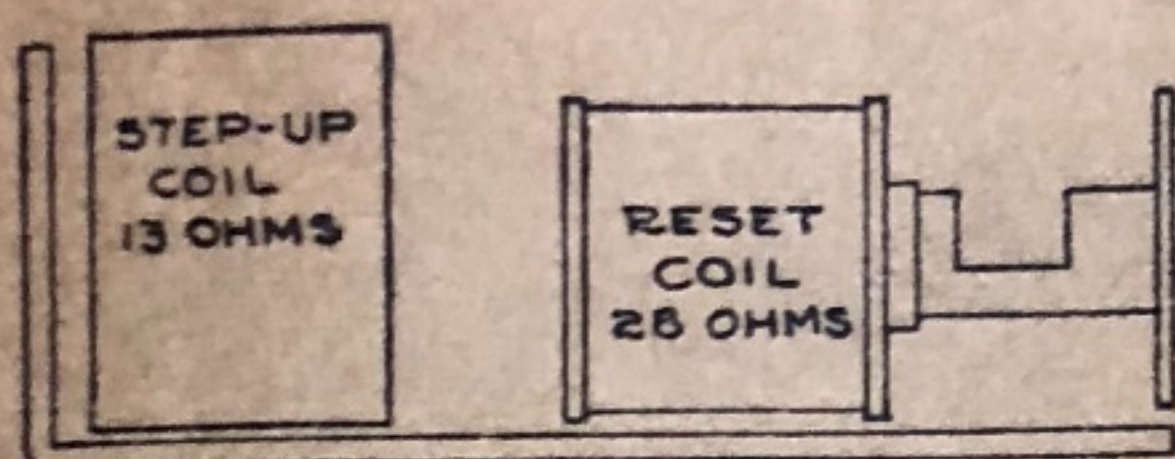


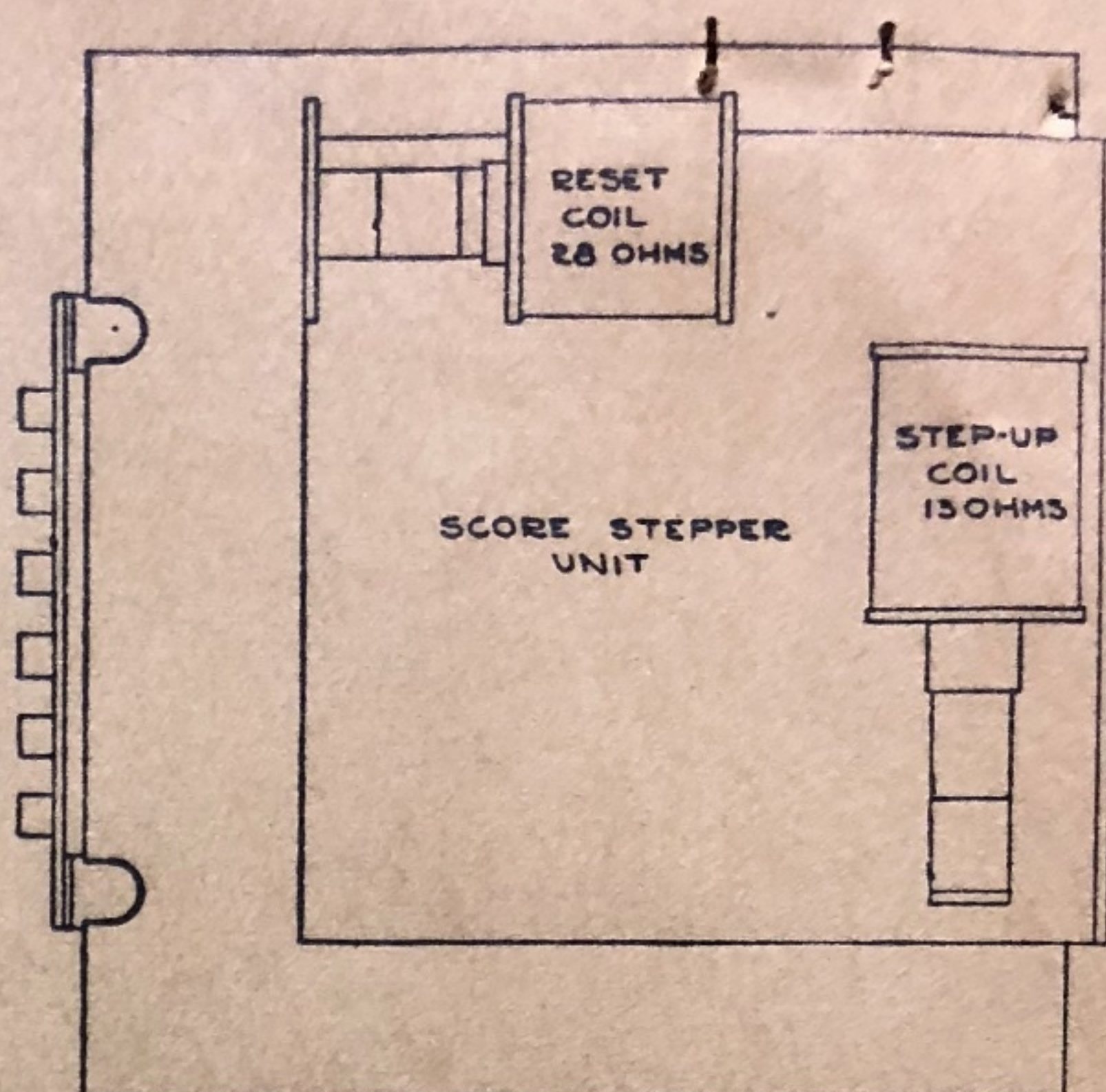


OUTS STEPPER UNIT

— LEGEND —
 N.O. - NORMALLY OPEN CONTACTS.
 N.C. - NORMALLY CLOSED CONTACTS.

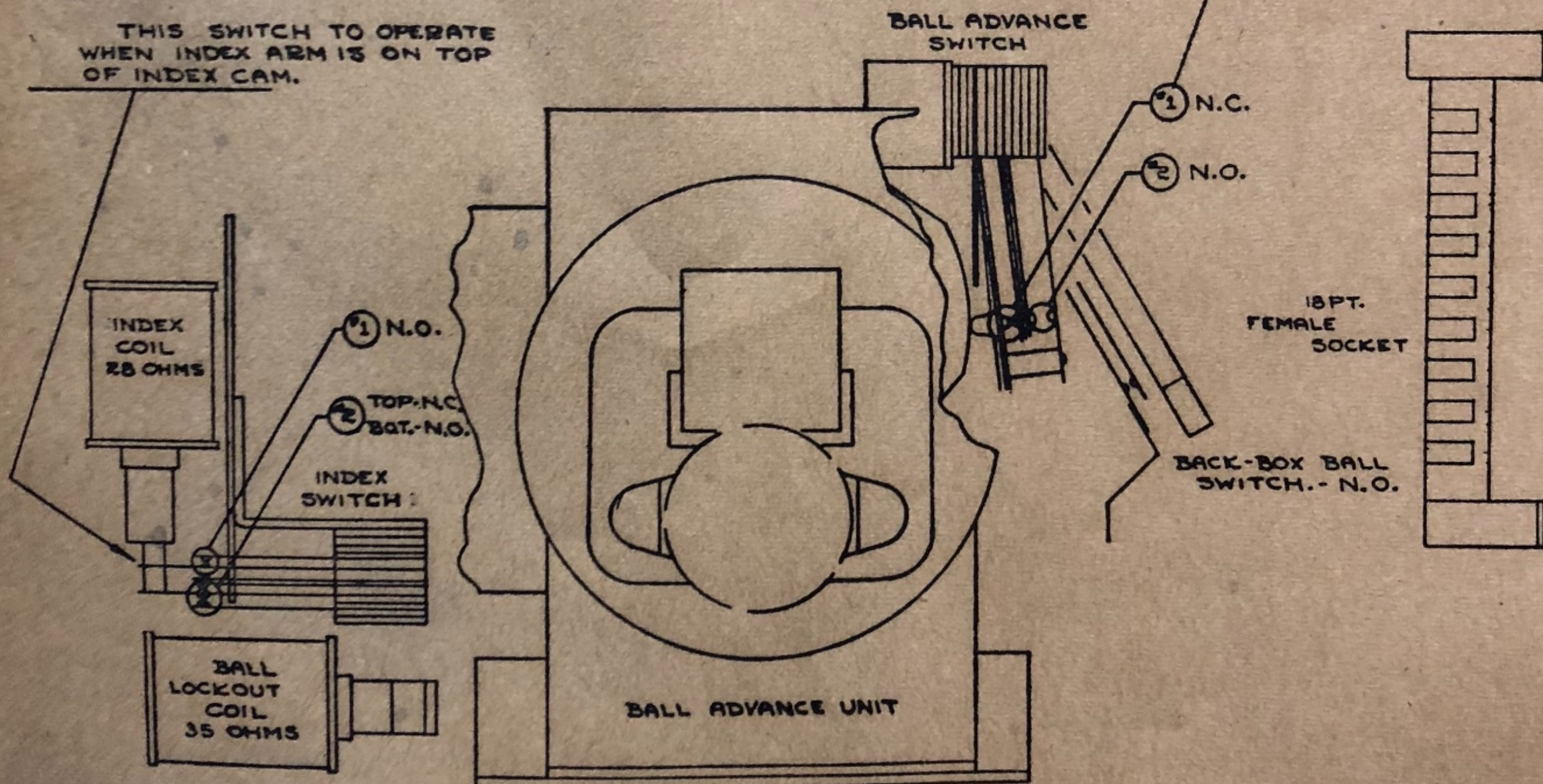
NOTE:-

- A.) ALL CONTACTS TO BE ADJUSTED FOR MINIMUM OF $\frac{1}{32}$ GAP & MINIMUM OF $\frac{1}{32}$ FOLLOW THRU.
- B.) LARGE LAMPS ARE #63
- C.) SMALL LAMPS ARE #51



ADJUST #1 SWITCH TO OPERATE AS LATE AS POSSIBLE AFTER #2 SWITCH

THIS SWITCH TO OPERATE WHEN INDEX ARM IS ON TOP OF INDEX CAM.



HEAVY-HITTER BACK BOX INSTRUCTIONS